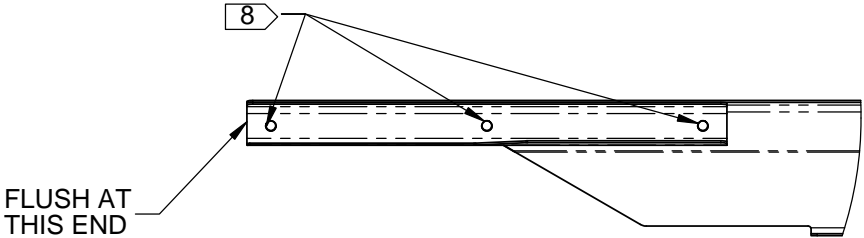


ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	x	D4695-041	CHANNEL ASSEMBLY
2	1	D4695-5	CHANNEL
3	3	MS20426AD4-3	RIVET
4	1	D4695-1	CHANNEL



VIEW A-A
SCALE 4X


D4695-041 CHANNEL ASSEMBLY

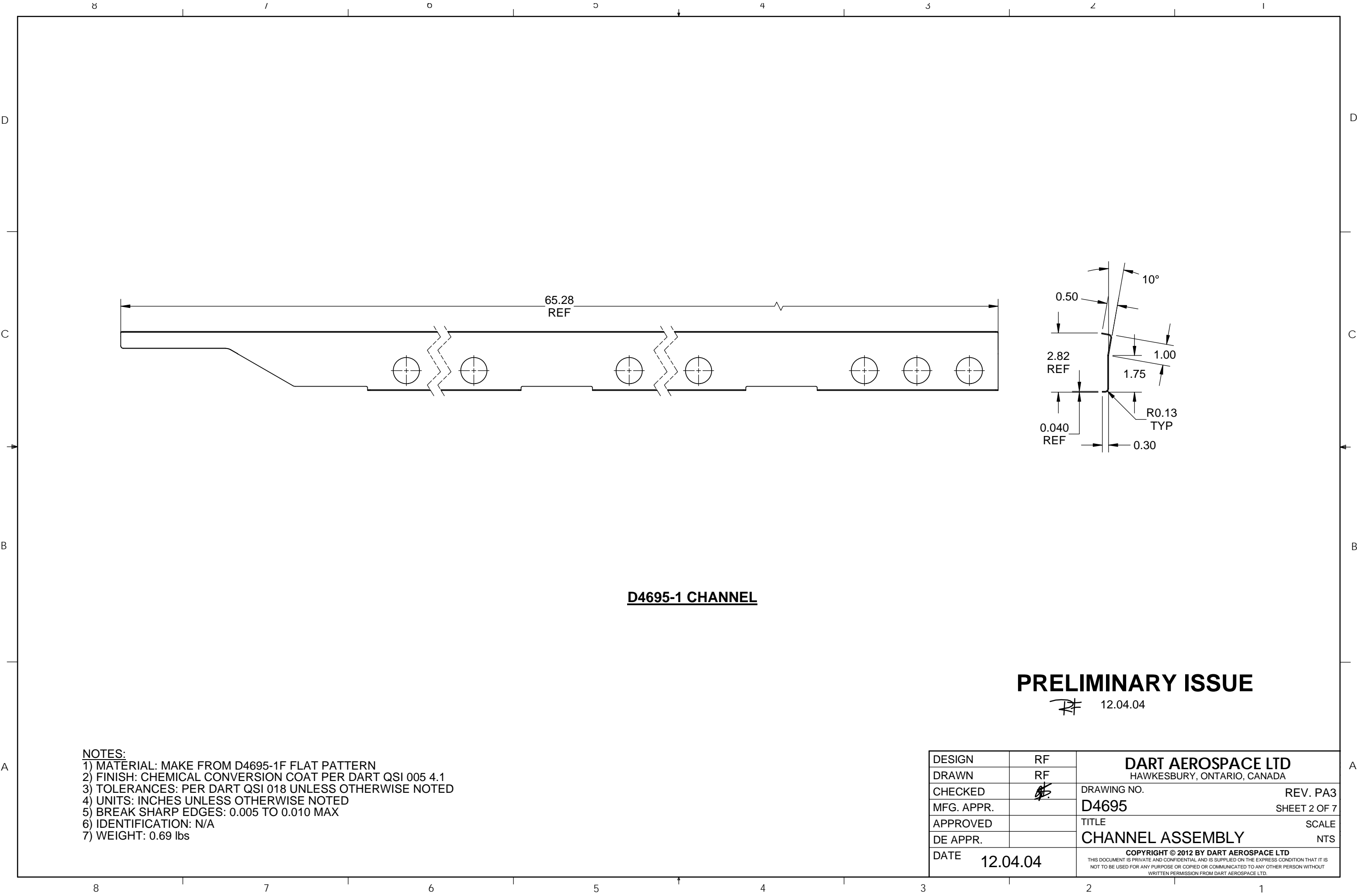
PRELIMINARY ISSUE

12.04.04


NOTES:

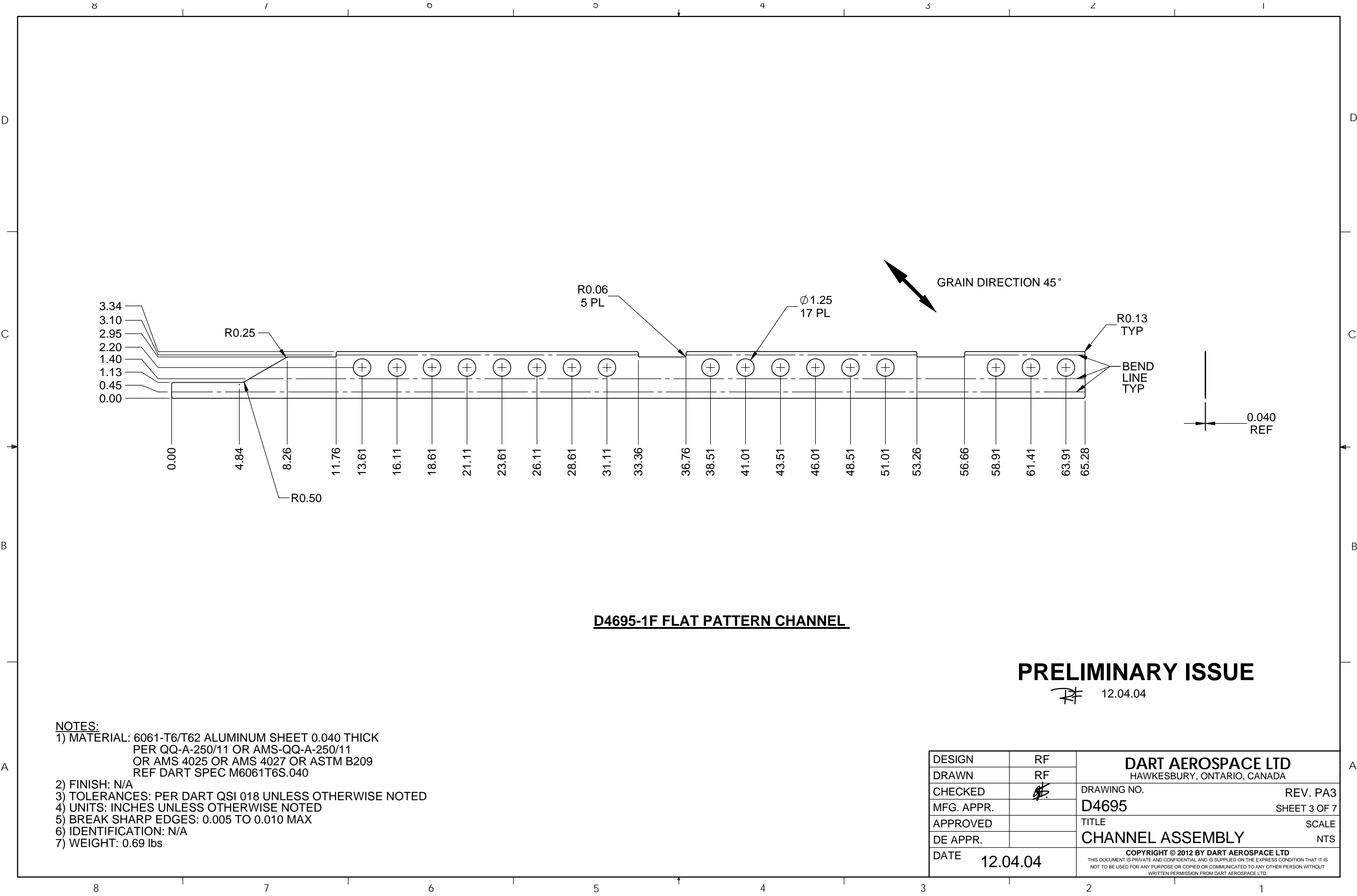
- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.75 lbs
- 8) TANSFER AND OPEN Ø0.129 FROM D4695-5 TO D4695-1 CHANNEL. CSK Ø 0.220 x 100° D4695-1 CHANNEL PRIOR INSTALLING RIVETS

PA3	D4695-1F GRAIN DIRECTION AT 45 DEGREE NOW, CORRECT DIMENSIONS FOR D4695-3F		RF	12.04.04
REV.	DESCRIPTION		BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	RF			
CHECKED		DRAWING NO. D4695	REV. PA3 SHEET 1 OF 7	
MFG. APPR.		TITLE CHANNEL ASSEMBLY SCALE NTS		
APPROVED				
DE APPR.		DATE 12.04.04		
DATE	12.04.04			
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- NOTES:
- 1) MATERIAL: MAKE FROM D4695-1F FLAT PATTERN
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.69 lbs

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. PA3
MFG. APPR.		D4695	SHEET 2 OF 7
APPROVED		TITLE	SCALE
DE APPR.		CHANNEL ASSEMBLY	NTS
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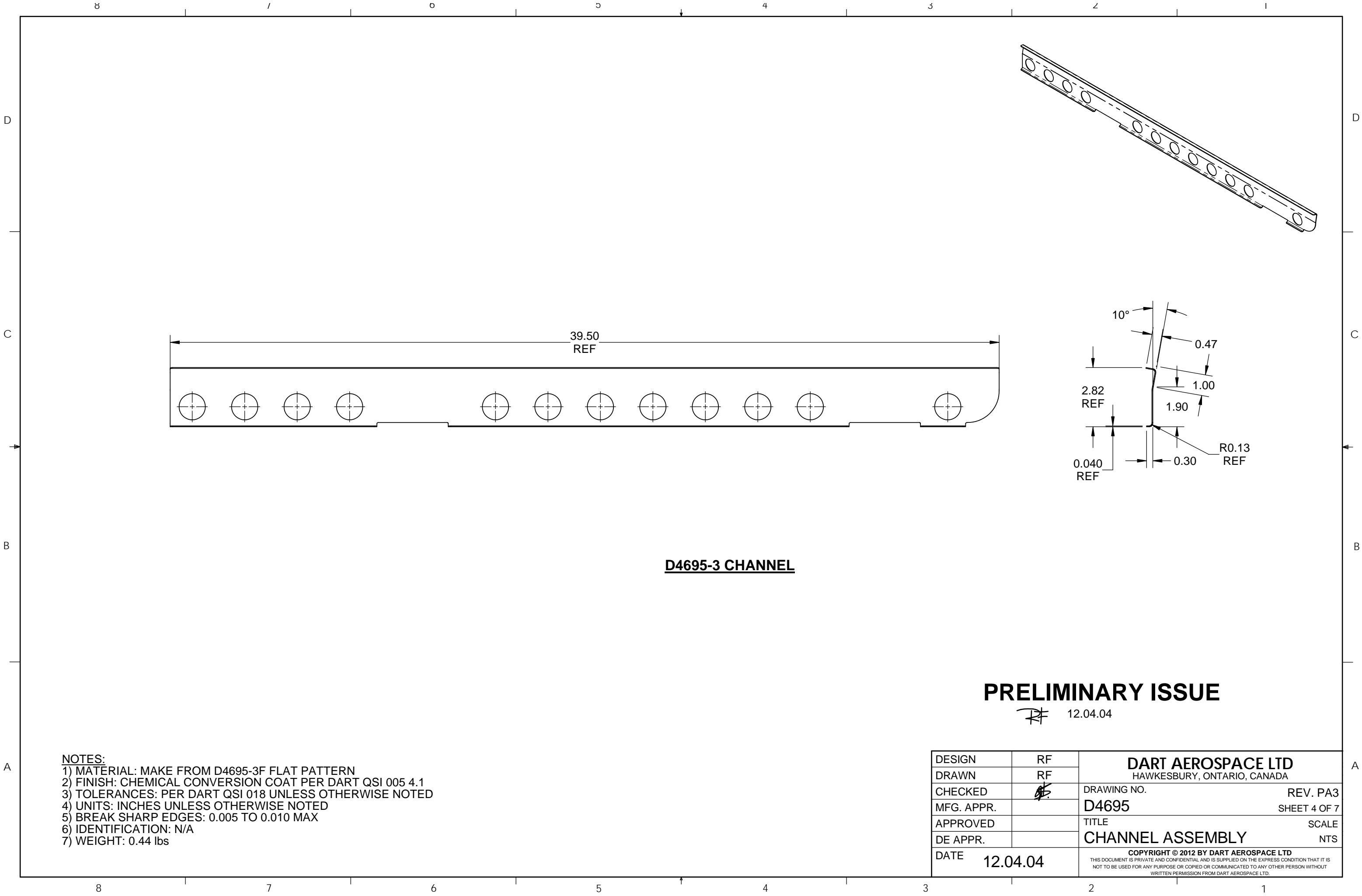
D4695-1F FLAT PATTERN CHANNEL

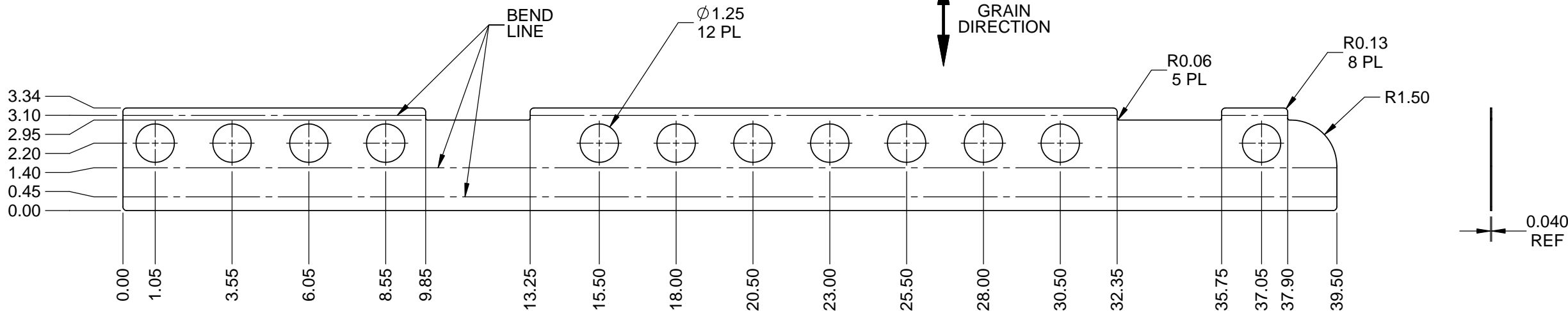
PRELIMINARY ISSUE

[Signature] 12.04.04

- NOTES:**
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET 0.040 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S.040
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.69 lbs

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. PA3
MFG. APPR.		D4695	SHEET 3 OF 7
APPROVED		TITLE	SCALE
DE APPR.		CHANNEL ASSEMBLY	NTS
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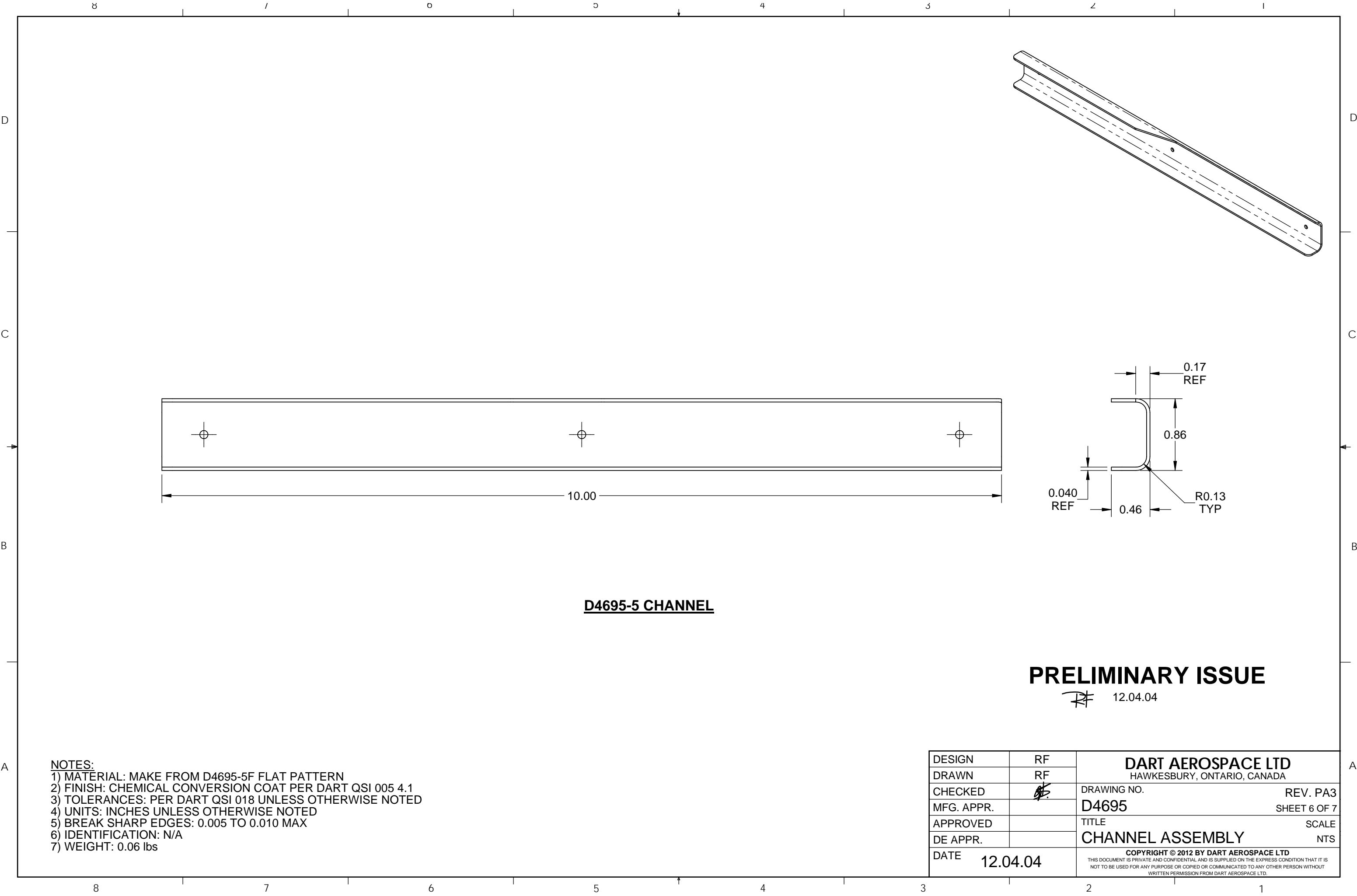
D4695-3F FLAT PATTERN CHANNEL

PRELIMINARY ISSUE

[Signature] 12.04.04

- NOTES:**
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET 0.040 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S.040
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.44 lbs

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO. D4695	REV. PA3 SHEET 5 OF 7
MFG. APPR.		CHANNEL ASSEMBLY	
APPROVED			
DE APPR.		COPYRIGHT © 2012 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DATE	12.04.04		



D4695-5 CHANNEL

PRELIMINARY ISSUE

[Signature] 12.04.04

- NOTES:
- 1) MATERIAL: MAKE FROM D4695-5F FLAT PATTERN
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.06 lbs

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. PA3
MFG. APPR.		D4695	SHEET 6 OF 7
APPROVED		TITLE	SCALE
DE APPR.		CHANNEL ASSEMBLY	NTS
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